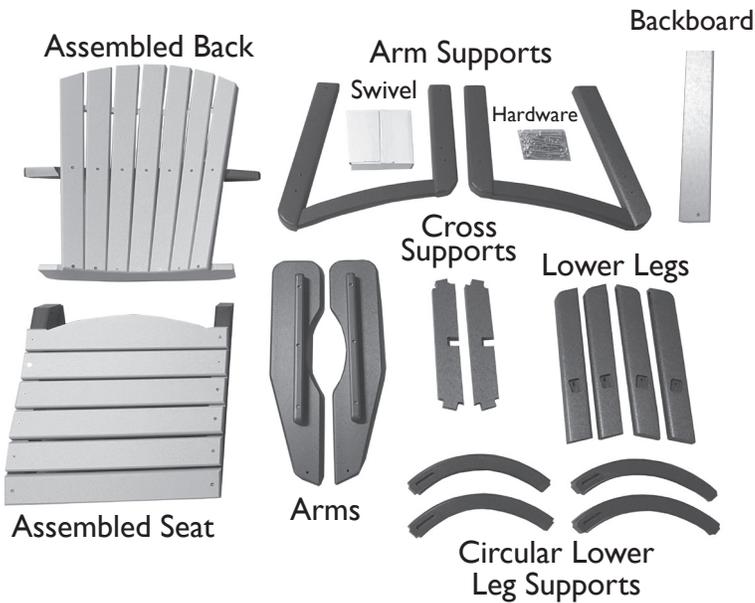


ASSEMBLY INSTRUCTIONS

Swivel Dining, Counter Height or Bar Height Chair

Tools Not Included but Required: 7/16" wrench, or socket & ratchet and a power drill
Tools Included: #2 Square Drive Bit, 4mm Allen Wrench



Parts Included:

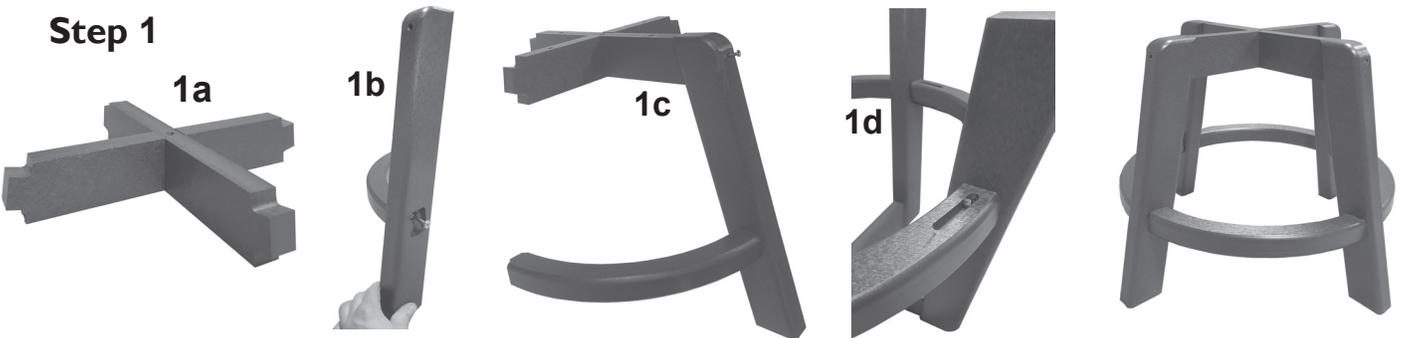
- 1 - Assembled Back
- 1 - Assembled Seat
- 1 - Set of Arms
- 1 - Set of Interlocking Cross Supports
- 1 - Swivel
- 2 - Arm Supports (left & right)
- 4 - Circular Lower Leg Supports/Footrests
- 4 - Lower Legs for Base
- 1 - Backboard

Stainless Steel Hardware Included:

- | | |
|---------------------------|------------------------|
| 8 - 3-1/2" Bolts | 5 - 2" Deck Screws |
| 8 - 3" Bolts | 4 - 1-5/8" Deck Screws |
| 2 - 2-1/2" Bolts | 22 - Flat Washers |
| 2 - 2-1/4" Hex Head Bolts | 14 - Lock Washers |
| 4 - 3" Lag Screws | 14 - Nuts |
| 4 - 4" Deck Screws | 6 - Lock Nuts |
| 2 - 1-1/2" Lag Screws | |

1. **Assembling the base. 1a:** Take the set of interlocking cross supports and lock them together using a 2" deck screw making sure the provided screw hole is facing up. **1b:** Next take one of the four lower legs for the base and attach one circular lower leg support using a 3" lag screw making sure to place the pocket of the circular lower leg support towards the ground. Repeat for other 3 legs. **1c:** Next, attach one lower leg to the cross section you assembled in step 1a using a 4" deck screw. Then repeat with the 3 remaining legs. Make sure to insert the circular support into each leg as you go. **1d:** Next, flip the base over and finish screwing the circular supports to each leg using the four 2" deck screws.

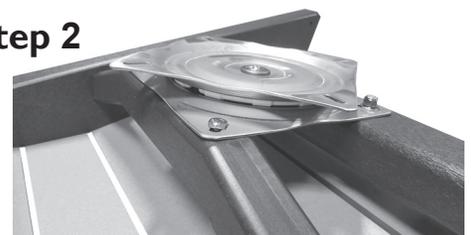
Step 1



NOTE: Swivel will loosen after some use.

2. Attach the swivel to the seat using two 2-1/4" hex head bolts & washers and two 1-1/2" lag screws & washers. The lag screws should go into the wider swivel support. The bolts should go through the swivel mechanism first and then through the supports under the seat. Place a flat washer and lock nut onto each bolt and tighten.

Step 2



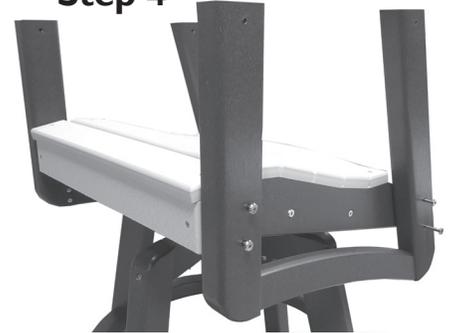
Step 3



3. Attach the seat to the base using four 3" bolts. You may need to rotate the seat as you drop each bolt into place. It is easier to work all the way around using the front of the seat as you rotate to each 3" bolt. Place a flat washer and lock nut onto each bolt and tighten.

4. Determine your left and right assembled arm supports. The screws holding the assembled arm supports together should face in towards each other. Place a 3-1/2" bolt through all 8 holes of the assembled arm supports and into the seat. Place a flat washer, lock washer and nut onto each bolt and hand tighten only.

Step 4

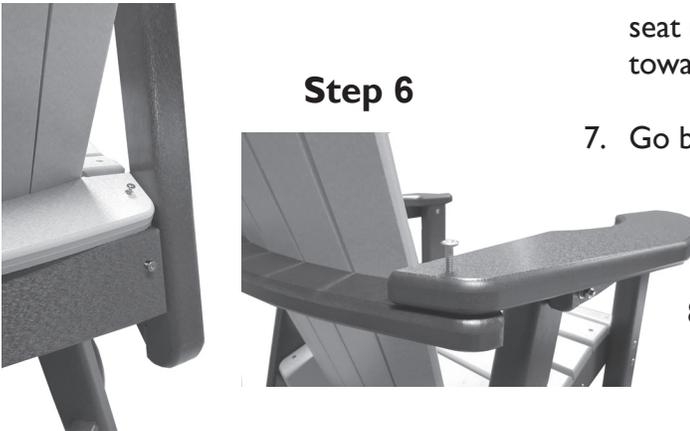


Step 5



5. Attach the arms using four 3" bolts. The bolts go from the inside of the arm supports out through the arm. Place a flat washer, lock washer and nut onto each bolt and hand tighten only.
6. Attach the back of the chair to the seat of the chair using two 1-5/8" deck screws. Make sure to push the chair back up tight to the seat. Then, place two 2-1/2" bolts down through each arm into the upper back support of the chair back. Place flat washer, lock washer and nut onto each bolt and fully tighten. Next, attach back board to the back of the seat using two 1-5/8" drywall screws. The holes are offset towards the top of the chair.

Step 6



7. Go back and tighten all nuts.

8. Enjoy your swivel chair!



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