

Deckboard Bracket Installation

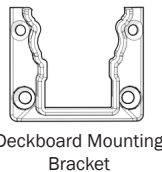
***Before Installing Deckboard, please read through each step performing only Step 1 before referring to the installation guide included with your aluminum railing. NOTE: These deckboard mounting brackets will replace the regular Top Rail mounting brackets included with the section of railing.**

Recommended Tools

- Safety Glasses
- Tape Measure & Pencil
- Level
- Power Drill w/ Square bit
- Drill Bits (3/16", 3/8")
- Saw w/fine-tooth aluminum cutting blade

What's Included

- Deckboard Mounting Brackets (2)
- #10 Screws - 1" Long (5)
- #12 Screws - 1" Long (5)
- Pan-Head Screws - 3/4" Long (5)
- 3/8" Access Hole Plugs (5)



Deckboard Mounting Bracket



Pan-Head Screws



Flat Head Screws

- *These directions are only a guide and may not address every situation.*
- *Always wear proper safety equipment while assembling and installing.*
- *The installer should obtain all required building permits and follow all installation procedures in accordance with applicable building code requirements.*
- *Key-Link Fencing and Railing Inc. shall not be held liable for improper or unsafe installations.*
- *Applying paint, other than Key-Link's touch up paint, will void your warranty.*
- *To ensure proper coverage by our warranty please visit our website and complete the warranty form and mail to: Key-Link Fencing & Railing, Inc., 150 Orlan Road, New Holland, PA 17557*

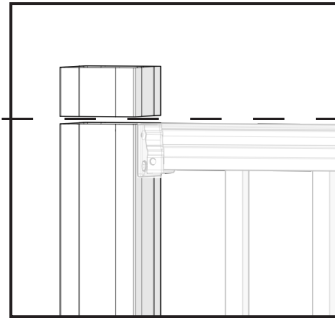


WARNING: This product can expose you to chemicals including Quartz (crystalline silica), which is known to the State of California to cause cancer, and Hexavalent Chromium, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

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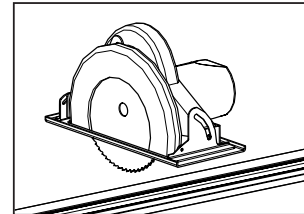
1 Cut Posts to Height

Posts are provided at a standard height, and must be cut to length (Prior to section's installation). Refer to Aluminum Railing Installation guide for Top Rail height, and cut Posts to match overall height



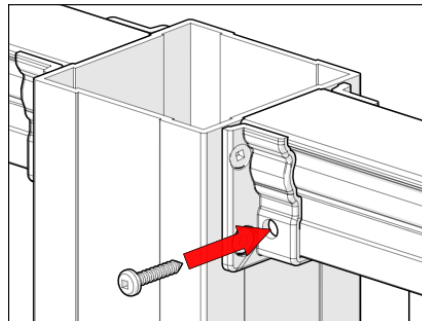
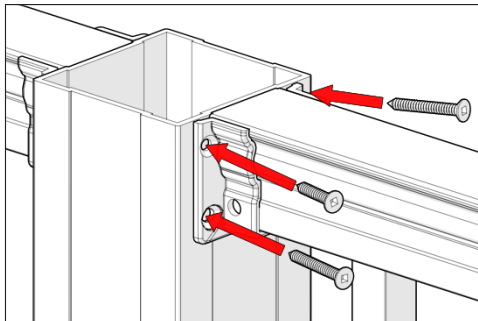
! Cutting Tip

Be sure to use a **fine-tooth blade approved for cutting aluminum** and rest rails on a piece of **non-abrasive material** to protect from scratches.



2 Install Mounting Brackets

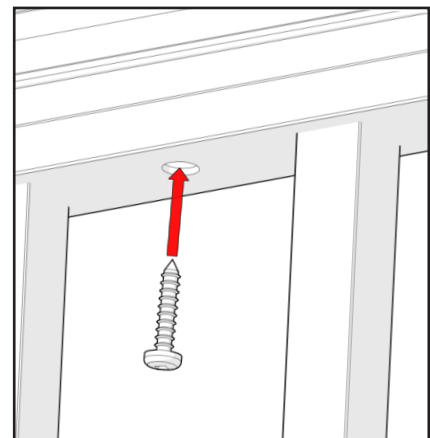
Drive a provided screw through each hole in the rail mounting bracket into the post.



3 Install Deckboard

When fastening the deckboard to the top rail it is recommended to drill 3/16" pilot holes up through the top rail, spaced around 18" and staggered side-to-side for optimum stability.

Then enlarge the pilot holes on the underside (bottom face only) to create 3/8" access holes for the screw heads. Use proper length screws (not included) to attach deckboard, then cover access holes with included 3/8" hole plugs.



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